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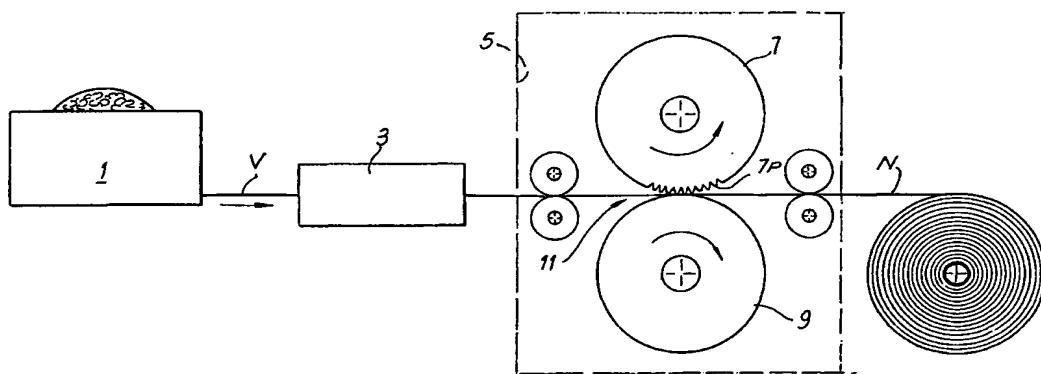
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(57) Abstract: A method to produce a perforated web material, wherein the web material (N) is fed through a nip (11) between a first roller (7) and a second roller (9) rotating in opposite directions and pressed against each other, the first roller (7) being provided with protuberances (7P) for perforation. Characteristically, the web material is heated before being fed into said nip.